



**Aluminum/Steel  
Blind Rivet  
Dome Head**

Length Unit: mm

d	L	Grip Range		Hole Size Φ	dk	k	dm	p	Minimum Compressive N	Minimum Shear Force N
		min	max							
Φ3.2 +0.10 -0.10	10.0	1.0	5.0	3.3-3.5	5.8-6.7	1.3	2.0	27	700	500
	12.0	3.0	7.0							
	14.0	5.0	9.0							
	16.0	7.0	11.0							
	18.0	9.0	13.0							
Φ4.0 +0.15 -0.15	10.0	2.0	6.5	4.2-4.4	6.9-8.4	1.7	2.4	27	1000	850
	12.0	3.5	8.5							
	14.0	5.5	10.5							
	16.0	6.0	12.5							
	18.0	9.5	14.5							
	20.0	11.5	16.5							
Φ4.8 +0.15 -0.15	10.0	1.5	4.0	5.25-5.45	8.3-10.1	2.0	2.9	27.0	1700.0	1700.0
	12.0	2.0	6.0							
	15.0	3.0	9.0							
	18.0	5.0	11.0							
	21.0	8.0	15.0							
	25.0	12.0	19.0							
	27.0	14.0	21.0							
	30.0	16.0	24.0							
35.0	20.0	28.0								