



**Aluminum/Steel
Close-ended Type
Blind Rivet
Dome Head**

Length Unit: mm

d	L	Grip Range		Hole Size Φ	dk	k max	d ₁ max	L ₁ min	Minimum Compressive N	Minimum Shear Force N
		min	max							
Φ3.2 +0.08 -0.15	6.5	0.5	2.0	3.3-3.4	5.8-6.7	1.3	2.0	27	1248	1070
	8.0	2.0	3.5							
	9.5	3.5	5.0							
	11.0	5.0	6.5							
	12.5	6.5	8.0							
Φ4.0 +0.15 -0.15	8.0	0.5	3.5	4.1-4.2	6.9-8.4	1.7	2.45	27	2140	1560
	9.5	3.5	5.0							
	11.0	5.0	6.5							
	12.5	6.5	8.0							
	15.0	8.0	10.5							
Φ4.8 +0.15 -0.15	8.0	1.0	3.0	4.9-5.0	8.3-10.1	2.0	3.0	27	3075	2228
	9.5	3.0	5.0							
	11.0	5.0	6.5							
	13.0	6.5	8.0							
	14.5	8.0	9.5							
	16.0	9.5	11.0							
	18.0	11.0	13.0							
	21.0	13.0	16.0							
25.0	16.0	20.0								
Φ6.4 +0.15 -0.15	12.5	1.5	6.0	6.5-6.6	11.6-13.4	2.7	3.9	27	4900	4000
	16.0	6.0	8.5							
	18.0	8.5	10.5							
	20.0	10.5	12.5							
	25.0	12.5	17.5							