



**Steel/Steel
Close-ended Type
Blind Rivet
Dome Head**

Length Unit: mm

d	L	Grip Range		Hole Size Φ	dk	k	d ₁	L ₁	Minimum Compressive N	Minimum Shear Force N
		min	max							
Φ3.2 +0.08 -0.15	6.0	0.5	1.5	3.3-3.4	5.8-6.7	1.3	2.15	27	1300	1150
	8.0	1.5	3.0							
	9.5	3.0	5.0							
	12.0	5.0	6.5							
Φ4.0 +0.15 -0.15	6.0	0.5	1.5	4.1-4.2	6.9-8.4	1.7	2.45	27	1550	1700
	8.0	1.5	3.0							
	10.0	3.0	5.0							
	12.0	5.0	6.5							
	15.0	6.5	10.5							
Φ4.8 +0.15 -0.15	8.0	0.5	3.0	4.9-5.0	8.3-10.1	2.0	3.2	27	2800	2400
	10.0	3.0	5.0							
	12.5	5.0	6.5							
	15.0	6.5	10.5							
	18.0	9.5	12.5							
Φ6.4 +0.15 -0.15	15.0	3.0	6.5	6.5-6.6	11.6-13.4	2.7	3.9	27	4000	3600
	16.0	6.5	8.0							
	21.0	8.0	12.5							