



**Steel/Steel  
Multi-Grip  
Blind Rivet  
Dome Head**

Length Unit: mm

d	L	Grip Range		Hole Size Φ	dk	k	d <sub>1</sub>	L <sub>1</sub>	Minimum Compressive N	Minimum Shear Force N
		min	max							
Φ3.2 +0.08 -0.15	8.0	1.0	4.0	3.3-3.4	6.7	1.3	2.3	27	1200	1000
	10.0	2.5	6.0							
	2.0	1.5	8.0							
	14.0	3.5	9.5							
	16.0	5.5	11.5							
Φ4.0 +0.08 -0.15	8.0	1.0	3.5	4.1-4.2	8.4	1.5	2.9	27	2000	1500
	10.0	1.5	5.0							
	12.0	3.5	7.0							
	14.0	1.5	9.0							
	16.0	3.5	11.0							
	18.0	5.5	12.5							
	20.0	7.5	14.5							
Φ4.8 +0.08 -0.15	10.0	1.5	4.5	4.9-5.0	10.1	2.0	3.4	27	2900	2400
	12.0	2.0	6.5							
	14.0	3.0	8.5							
	16.0	3.0	10.5							
	18.0	5.0	12.5							
	20.0	7.0	14.5							
	22.0	9.0	16.5							
	27.0	13.0	21.0							
	30.0	16.0	24.0							