



**Alu./Alu.
Bulb Tite (Tri-Firm)
Blind Rivet
Dome Head**

Length Unit: mm

d	L	Grip Range		Hole Size Φ	dk	k	dm	p	Minimum Compressive	Minimum Shear Force
		min	max						N	N
Φ4.0	14.0	1.0	3.0	4.1-4.2	Φ8.0	1.7	Φ2.5	27	800	500
+0.09	16.0	2.0	5.0		+0.29					
-0.09	18.0	3.0	6.5		-0.29					
Φ4.8	15.5	1.0	3.0	4.9-5.0	Φ9.6	2.0	Φ2.9	27	1100	800
+0.09	17.0	2.0	5.0		+0.29					
-0.09	18.5	3.0	6.5		-0.29					
	21.0	3.0	9.5							
	25.0	6.5	13.0							
Φ6.3	20.0	1.5	6.5	6.4-6.5	Φ14.0	2.9	Φ3.85	31	2560	2000
+0.10	23.0	2.5	7.0		+0.35					
-0.10	26.0	5.0	9.5		-0.35					
Φ7.5	28.0	3.5	6.5	7.6-7.7	Φ18.5	4.3	Φ4.4	31	2700	3500
+0.15					+0.35					
-0.15	34.0	6.5	9.5		-0.35					